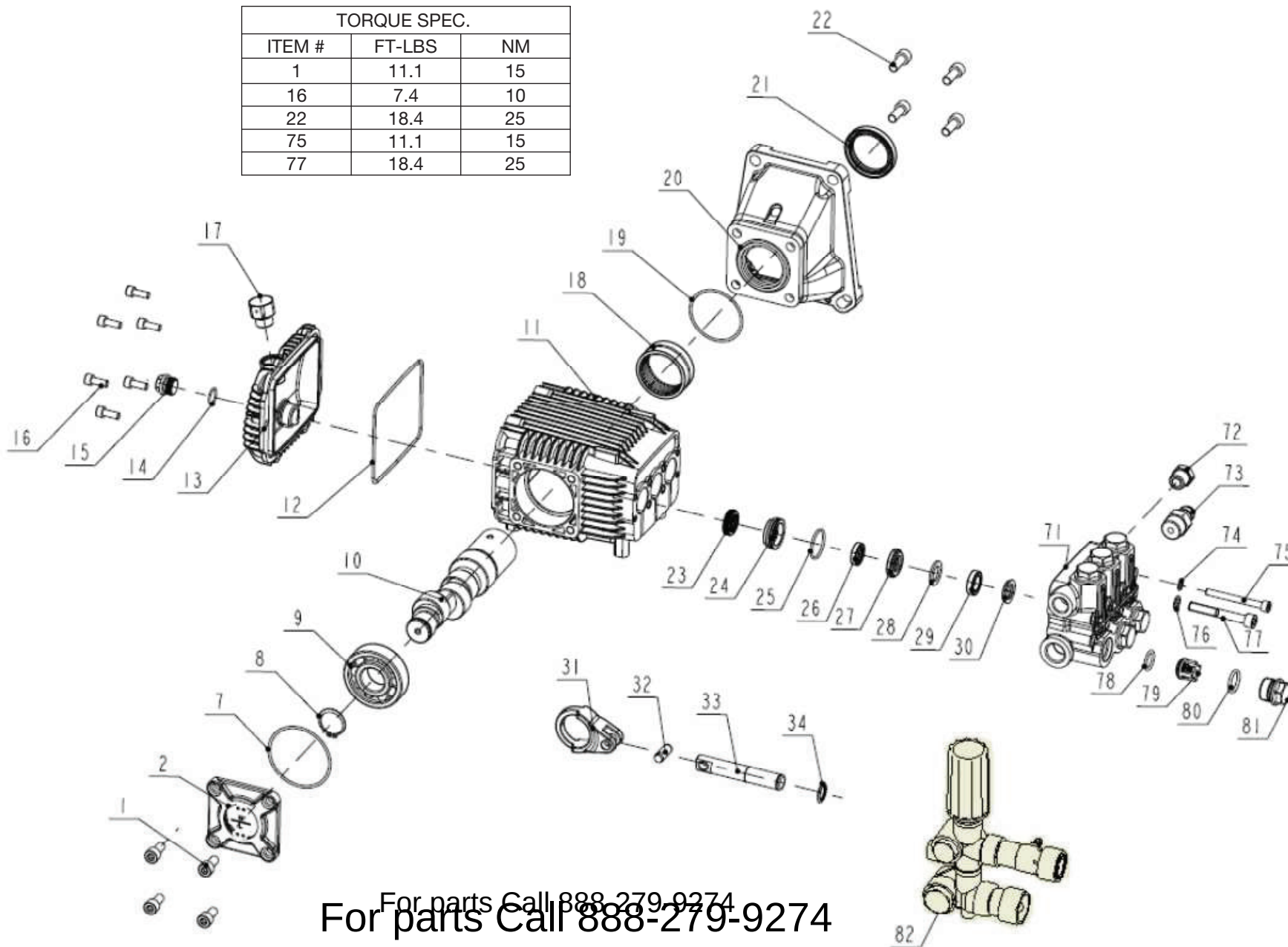


PUMP ASSEMBLY (3-0475)

TORQUE SPEC.		
ITEM #	FT-LBS	NM
1	11.1	15
16	7.4	10
22	18.4	25
75	11.1	15
77	18.4	25



For parts Call 888-279-9274

3-0475 091422			
PUMP ASSEMBLY			
ITEM	DESCRIPTION	PART #	QTY
1	BOLT	27-8431	4
2	FLANGE W/SIGHT GLASS	46-1597	1
7	O-RING	25-0634	1
8	SNAP RING	46-1596	1
9	BALL BEARING	48-0102	1
10	CRANKSHAFT	N/A	1
11	CRANKCASE	N/A	1
12	O-RING	25-0604	1
13	CRANKCASE - BACK COVER	46-1594	1
14	O-RING	25-0606	1
15	OIL DRAIN PLUG	39-0376	1
16	BOLT	27-8401	6
17	OIL CAP	46-1593	1
18	NEEDLE BEARING	48-0096	1
19	O-RING	25-0603	1
20	MOUNTING FLANGE	46-1892	1
21	OIL SEAL	26-0192	1
22	BOLT	27-8432	4
23	OIL SEAL	46-1313	3
24	RETAINER RING	46-1312	3
25	O-RING (SEE KIT 70-0501)	SEE KIT	3
26	LOW PRESSURE SEAL (SEE KIT 70-0501)	SEE KIT	3
27	INTERMEDIATE SEAL RETAINER (SEE KIT 70-0501)	46-1311	3
28	COMPACTION FLAKE	N/A	3
29	HIGH PRESSURE SEAL (SEE KIT 70-0501)	SEE KIT	3
30	SUPPORT RING (SEE KIT 70-0501)	SEE KIT	3
31	CONNECTING ROD	46-1595	3
32	PISTON - WRIST PIN	46-1505	3
33	PISTON - CERAMIC COATED	46-1504	3
34	O-RING - RETAINING RING	25-0747	3
71	MANIFOLD HEAD	46-1893	1
72	PLUG	39-0102	1
73	THERMAL RELIEF	22-0005	1
74	SERRATED WASHER	28-0203	4
75	BOLT	27-8875	4
76	LOCKWASHER	29-0154	4
77	BOLT	27-8439	4
78	O-RING (SEE KIT 70-0759)	SEE KIT	6
79	VALVE ASSEMBLY (SEE KIT 70-0759)	SEE KIT	6
80	O-RING	25-0622	6
81	VALVE PLUG	39-0422	6
82	UNLOADER	8-0635	1

KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLENDERS
70-0501	KIT - HIGH PRESSURE SEAL KIT	25, 26, 27, 29, 30	3	3
70-0759	KIT - VALVES W/O-RINGS	78 & 79	6	3